

Data ID	END MILLS	Report Title				
General Information	Secrecy of Data	Customer Information		Machine and Holder		Work Piece
	Date Created	Entered by	Customer Nr	M/C Maker	Process	
	Current Status	Verified by	Customer	M/C Desc.	Material Std.	
				Machine Type	Material Type	
	Last Edited	Edited by	Industry	Spindle KW	Material Desc.	
			Operator	Spindle Size	Hardness	
			Country	Holder Type		
	Conventional	Test 1	Test 2	Test 3	Test 4	Work Piece Desc.
Cutting Conditions	Manufacturer					
	Tool Name					
	Size					
	Nb. Of Flutes					
	Tool Material					
	EDP					
	Coating					
	Vc (m/min)					
	n (min-1)					
	Vf (mm/min)					
	f (mm/rev)					
	fz (mm/t)					
	Ae (mm)					
	Ap (mm)					
	Milling Method	Up or Down Cut	Up or Down Cut	Up or Down Cut	Up or Down Cut	
	Over Hung (L/D)					
	Coolant					
Coolant Dilution						
Coolant BAR						
Criteria						
Time or Cut Dist.						
Decision						
Notes	Issue to Resolve					
	OSG Proposal					
	Results					
	Advice 1					
	Advice 2					

Used Tool (Conventional)	
Used Tool (Test 1)	
Used Tool (Test 2)	
Used Tool (Test 3)	
Used Tool (Test 4)	